

# Effects of Exponential Demand and Time Proportional Deterioration on Inventory System

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## Abstract:

This paper deal with deterministic inventory model for deteriorating item with shortages that are partially lost and partially backlogging and time proportional deteriorating items. This model discusses about the demand rate which is exponential decay rate. The holding cost is linear and the deterioration cost is both time dependent. To represent the solution and application of the model, numerical analysis has been provided. By finding the minimum value for the total cost, the model is solved.

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## 1. Introduction

Inventory management primarily deals with stocking and storing of produced goods. Inventory management is required at many locations like facility or supply network so that plans can be made for producing, stocking and storing of materials.

The scope of inventory management deals with lead time, holding cost, production cost, cost of carrying the stocks, asset management, predicting, replenishment, deteriorating and defective goods, returns, quality and quantity management, demand and shortage forecasting, maintaining the physical inventory and physical space for the inventory that is kept in the available space.

The papers of Sandeep Kumar [14], Mishra & Singh [12] are taken and made more realistic by making the demand exponential and the deterioration rate time proportional. Both the deterioration rate and the holding cost that is used in this model is time dependent. Shortages are allowed. Shortages are partially lost and partially backlogging. All the cost used in the model are optimized which gives the minimal value for the Total Cost

## 2. Assumptions

The following assumptions are made to establish the model.

1. Demand is exponential decay rate,  $D = Me^{-\lambda t}$  where M stands for the demand rate and  $\lambda$  stands for rate of change of demand.
2. Shortages are partially lost and partially backlogged and is given by  $\pi(x) = e^{-\lambda x}$  and  $\pi(T) \geq 0$  where  $\lambda$  is a parameter

3. Deterioration rate is time proportional  $\theta(t) = \theta t$  where  $0 < \theta < 1$
4. The holding cost is a time dependent and it is given by a linear function. i.e.,  $H(t) = a + bt$  ( $a > 0, b > 0$ ).

### 3. MODEL FORMULATION:

The changes of the inventory level  $[0, t_1]$  and shortage period  $[t_1, T]$  is given by the following differential equations.

$$\begin{aligned}\frac{dI_1(t)}{dt} + \theta(t)I_1(t) &= -E(t) \\ \frac{dI_2(t)}{dt} &= -E(t)\end{aligned}$$

Where  $\theta(t) = \theta t$  and  $E(t) = Me^{-\lambda t}$

The boundary conditions are

$$I_1(t) = I_2(t) = 0 \text{ at } t = t_1$$

#### 3.1. PROBLEM DEFINITION

The Inventory diminishes due to the deterioration and demand during  $[0, t_1]$ . Therefore, the inventory level during the time period  $[0, t_1]$ , is given by the differential equation as follows

$$\frac{dI_1(t)}{dt} + \theta(t)I_1(t) = -E(t) \quad 0 \leq t \leq T$$

Solving (1) with the boundary conditions, we have

$$I_1(t) = \frac{M}{(\theta - \lambda)} [e^{(\theta - \lambda)T - \theta t} - e^{-\lambda t}], \quad 0 \leq t \leq T$$

Inventory level during shortage period  $[t_1, T]$  which is partially backlogged depends on the demand. The inventory during  $[t_1, T]$  at this stage can be represented by a differential equation as follows.

$$\frac{dI_2(t)}{dt} = -Me^{-\lambda t}$$

The boundary conditions are given as  $I_2(t_1) = 0$  and  $I_2(t) = IB$

$$\begin{aligned}\int dI_2(t) &= \int_{t_1}^t -Me^{-\lambda t} dt \\ I_2(t) &= -M \int_{t_1}^t e^{-\lambda t} dt\end{aligned}$$

We get the solution as

$$I_2(t) = \frac{M}{(\theta - \lambda)} [e^{(\theta - \lambda)T} - 1]$$

Therefore, the total cost function has the following elements:

### 3.3 Holding cost:

$$\begin{aligned} HC &= \int_0^{t_1} H(t)I_1(t)dt \\ &= \int_0^{t_1} -\frac{M}{(\theta - \lambda)} [e^{(\theta - \lambda)T - \theta t} - e^{-\lambda t}] (a + bt) dt \\ HC &= -\frac{M}{(\theta - \lambda)} \left\{ -\frac{ae^{((\theta - \lambda)t_1)}}{\lambda} [e^{\lambda t} + e^{-\lambda t}] + \frac{be^{(\theta - \lambda)t}}{\lambda} [2te^{\lambda t} + e^{\lambda t} - e^{-\lambda t}] \right\} \end{aligned}$$

### 3.4 ShortageCost during $[t_1, T]$ :

$$\begin{aligned} SC &= \int_{t_1}^T -\frac{M}{(\theta - \lambda)} [e^{(\theta - \lambda)T - \theta t} - e^{-\lambda t}] e^{-\lambda x} (t_1 - t) dt \\ SC &= t_1 e^{\lambda x} e^{(\theta - \lambda)t_1} \left\{ e^{\lambda t} - e^{-\lambda t} + \frac{t^2}{2} [e^{\lambda t} - e^{-\lambda t}] \right\} \end{aligned}$$

### 3.5 Deterioration Cost:

$$\begin{aligned} CD &= C[I_1(0) - I_2(0)] \\ CD &= CM e^{-\lambda t} \left\{ \frac{1}{(\theta - \lambda)} [e^{\theta t} - e^{-\lambda t}] + \frac{1}{\lambda} [1 - e^{-\lambda T}] \right\} \end{aligned}$$

### 3.6 Ordering Cost per order:

$$CO = A$$

### 3.7 Total cost per time unit:

$$\begin{aligned} TC(t_1, T) &= \frac{1}{T} [HC + SC + CO + CD] \\ TC(t_1, T) &= -\frac{M}{(\theta - \lambda)} \left\{ -\frac{ae^{((\theta - \lambda)t_1)}}{\lambda} [e^{\lambda t} + e^{-\lambda t}] + \frac{be^{(\theta - \lambda)t}}{\lambda} [2te^{\lambda t} + e^{\lambda t} - e^{-\lambda t}] \right\} + t_1 e^{\lambda x} e^{(\theta - \lambda)t_1} \left\{ e^{\lambda t} - e^{-\lambda t} + \frac{t^2}{2} [e^{\lambda t} - e^{-\lambda t}] \right\} + CM e^{-\lambda t} \left\{ \frac{1}{(\theta - \lambda)} [e^{\theta t} - e^{-\lambda t}] + \frac{1}{\lambda} [1 - e^{-\lambda T}] \right\} + \frac{A}{T} \end{aligned}$$

The Necessary condition for the total cost per time unit to be minimized is

$$\frac{\partial TC}{\partial t_1} = 0 \text{ and } \frac{\partial TC}{\partial T} = 0$$

Provided

$$\left(\frac{\partial^2 TC}{\partial t_1^2}\right)\left(\frac{\partial^2 TC}{\partial T^2}\right) - \left(\frac{\partial^2 TC}{\partial t_1 \partial T}\right)^2 > 0 \text{ and } \left(\frac{\partial^2 TC}{\partial t_1^2}\right) > 0$$

#### 4. Numerical Example and Sensitivity Analysis

We assume the following values with proper units for the above model:

$R=500, M=400, \lambda = 0.01, a=0.25, C=1, \theta = 0.7$ . Using these values in the above given we obtain the minimum total cost per unit time  $TC=721.46$

#### 5. Conclusion

In this paper, the demand considered is exponential decay rate and linear time holding cost. We can use this model where the inventories depend upon not only the time but also the season of sale. For example, clothes of certain fashion, food and some fashion items used by women. From the above result we can conclude that the above model gives the analytical solution for minimal total cost. This model can be reconstructed using the fuzzy numbers which will give more realistic solution.

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